

Werk- norm	Webó
	30 mm

30	HM-Z	
		

Zubehór zu HM-bestückten Lochschneidern
 Accessoires pour scies-cloches carbure monobloc
 Accessori per frese a corona in metallo duro
 Accessories for carbide core drills



Material:	ALU 99.5%	ALU <10% Si	ALU Guss	Steel <500 N	Steel <750 N	Steel <900 N	Steel <1100 N	Steel 40 HRC	
Material:	Steel 50 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N	Inox >900 N	Ti >800 N	GG(G)	Hardox Inconel	
Ø Code									Preis
	Aufnahmeschaft für Säulenbohrmaschinen								
920.HM00.G0MK2	MK: 2		Ø 14 - 100 mm						37.70
920.HM00.G0MK3	MK: 3		Ø 14 - 100 mm						44.50
	Zentrierbohrer								
920.HM30.B0080		Ø 8,0 - 80 mm						9.20	
920.HM00.H0MK3	MK: 3		Ø 105 - 150 mm						45.40
920.HM00.H0MK4	MK: 4		Ø 105 - 150 mm						53.70
	Zentrierbohrer								
920.HM30.B0080		Ø 8,0 - 80 mm						9.20	

Zubehör zu HM-bestückten Lochschneidern
 Accessoires pour scies-cloches carbure monobloc
 Accessori per frese a corona in metallo duro
 Accessories for carbide core drills



Webó	Werksnorm	
30 mm	HM-Z	30
	RH	


Material:	ALU 99.5%	ALU <10% Si	ALU Guss	Steel <500 N	Steel <750 N	Steel <900 N	Steel <1100 N	Steel 40 HRC	Werksnorm	
Material:	Steel 50 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N	Inox >900 N	Ti >800 N	GG(G)	Hardox Inconel		
Ø Code									Preis	
	Aufnahmeschaft für Kernlochbohrmaschinen									
920.HM00.C0019			Weldon 19 mm (3/4)		Ø 14 - 100 mm			26.20		
920.HM00.C1032			Weldon 32 mm 1 1/4"		Ø 61 - 100 mm			28.80		
920.HM00.F0019			Universal 19 mm (3/4)		Ø 14 - 100 mm			30.00		
920.HM30.C0102			Ø 6,35 x 102 mm			8.70				
920.HM00.E0018			Quick-In 18 mm		Ø 14 - 100 mm			30.00		
920.HM30.D0102			Ø 6,35 x 102 mm			12.40				
920.HM00.D0032			Weldon 32 mm 1 1/4"		Ø 105 - 150 mm			31.00		
920.HM30.C0118			Ø 8,00 x 118 mm			16.00				

Werksnorm	Webó
	30 mm

30	HM-Z	
		

Zubehór zu HM-bestückten Lochschneidern
 Accessoires pour scies-cloches carbure monobloc
 Accessori per frese a corona in metallo duro
 Accessories for carbide core drills



Material:	ALU 99.5%	ALU <10% Si	ALU Guss	Steel <500 N	Steel <750 N	Steel <900 N	Steel <1100 N	Steel 40 HRC	Werksnorm	
Material:	Steel 50 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N	Inox >900 N	Ti >800 N	GG(G)	Hardox inconel		
Ø Code									Preis	
Aufnahmeschaft für Handbohrmaschinen										
920.HM00.A0013	Ø 13 mm			Ø 14 - 100 mm				12.40		
Zentrierbohrer										
920.HM30.A0060			Ø 6,0 x 80 mm				8.00			
920.HM00.B0013	Ø 13 mm			Ø 61 - 100 mm				12.40		
Zentrierbohrer										
920.HM30.B0080			Ø 8,0 x 80 mm				9.20			
920.HM00.B1013	Ø 13 mm			Ø 105 - 150 mm				23.00		
Zentrierbohrer										
920.HM30.B0080			Ø 8,0 x 80 mm				9.20			

HM-bestückte Lochschneider mit variabler Aufnahme
 Scies-cloches carbure monobloc
 Seghe a tazza con utensili in metallo duro
 Carbide tipped hole saws



Webø	Werksnorm	
30 mm	HM-Z	30
	RH	

Material	ALU 99.5% 40	ALU <10% Si 37	ALU Guss ●	Steel <500 N 35	Steel <750 N 30	Steel <900 N 25	Steel <1100 N 25	Steel 40 HRC 20	Werksnorm
Material	Steel 50 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N 20	Inox >900 N 20	Ti >800 N ●	GG(G) 20	Hardox inconel ●	920.HM30
Ø Code	Ø empfohlene U/min tr/min mm Steel Inox ALU				Preis				
920.HM30.09500	95,0	83	67	134					149.10
920.HM30.09600	96,0	83	66	132					151.30
920.HM30.09700	97,0	82	65	131					151.30
920.HM30.09800	98,0	81	65	130					151.30
920.HM30.09900	99,0	80	64	129					151.30
920.HM30.10000	100,0	79	63	127					151.30
920.HM30.10500	105,0	75	60	121					162.10
920.HM30.11000	110,0	72	57	115					196.10
920.HM30.11500	115,0	69	55	110					235.10
920.HM30.12000	120,0	66	53	106					270.40
920.HM30.12500	125,0	63	51	102					303.60
920.HM30.13000	130,0	61	49	98					336.30
920.HM30.13500	135,0	58	47	94					372.70
920.HM30.14000	140,0	56	45	91					409.70
920.HM30.14500	145,0	55	43	87					450.20
920.HM30.15000	150,0	53	42	85					490.90

Werksnorm	Webø
	30 mm

30	HM-Z	
		

HM-bestückte Lochschneider mit variabler Aufnahme
 Scies-cloches carbure monobloc
 Seghe a tazza con utensili in metallo duro
 Carbide tipped hole saws



Material	ALU 99,5%	ALU <10% Si	ALU Guss	Steel <500 N	Steel <750 N	Steel <900 N	Steel <1100 N	Steel 40 HRC	Werksnorm
	40	37	●	35	30	25	25	20	
Material	Steel 50 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N	Inox >900 N	Ti >800 N	GG(G)	Hardox inconel	
				20	20	●	20	●	920.HM30
Ø Code	Ø mm				empfohlene U/min tr/min				Preis
				Steel	Inox	ALU			
920.HM30.06800	68,0	115	95	185					99.50
920.HM30.06900	69,0	115	90	185					99.50
920.HM30.07000	70,0	115	90	180					99.50
920.HM30.07100	71,0	112	89	179					107.70
920.HM30.07200	72,0	110	88	177					107.70
920.HM30.07300	73,0	109	87	174					107.70
920.HM30.07400	74,0	107	86	172					107.70
920.HM30.07500	75,0	106	85	170					107.70
920.HM30.07600	76,0	104	84	167					119.60
920.HM30.07700	77,0	103	83	165					119.60
920.HM30.07800	78,0	102	82	163					119.60
920.HM30.07900	79,0	100	81	161					119.60
920.HM30.08000	80,0	99	79	159					119.60
920.HM30.08100	81,0	98	78	157					136.10
920.HM30.08200	82,0	97	77	155					136.10
920.HM30.08300	83,0	96	76	153					136.10
920.HM30.08400	84,0	95	75	151					136.10
920.HM30.08500	85,0	94	74	150					136.10
920.HM30.08600	86,0	93	74	148					140.00
920.HM30.08700	87,0	91	73	146					140.00
920.HM30.08800	88,0	90	72	144					140.00
920.HM30.08900	89,0	89	71	143					140.00
920.HM30.09000	90,0	88	70	141					140.00
920.HM30.09100	91,0	87	70	139					149.10
920.HM30.09200	92,0	86	69	138					149.10
920.HM30.09300	93,0	85	68	136					149.10
920.HM30.09400	94,0	84	67	135					149.10

HM-bestückte Lochschneider mit variabler Aufnahme
 Scies-cloches carbure monobloc
 Seghe a tazza con utensili in metallo duro
 Carbide tipped hole saws



Webó	Werksnorm	
30 mm	HM-Z	30
	RH	

Material:	ALU 99.5% 40	ALU <10% Si 37	ALU Guss ●	Steel <500 N 35	Steel <750 N 30	Steel <900 N 25	Steel <1100 N 25	Steel 40 HRC 20	Werksnorm
Material:	Steel 50 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N 20	Inox >900 N 20	Ti >800 N ●	GG(G) 20	Hardox inconel ●	920.HM30
Ø Code	Ø empfohlene U/min tr/min mm Steel Inox ALU				Preis				
920.HM30.04100	41,0	195	155	310					57.70
920.HM30.04200	42,0	190	150	300					57.70
920.HM30.04300	43,0	185	150	295					57.70
920.HM30.04400	44,0	180	145	290					57.70
920.HM30.04500	45,0	175	140	280					57.50
920.HM30.04600	46,0	175	140	275					59.10
920.HM30.04700	47,0	170	135	270					59.10
920.HM30.04800	48,0	165	130	265					59.10
920.HM30.04900	49,0	160	130	260					59.10
920.HM30.05000	50,0	160	130	255					59.10
920.HM30.05100	51,0	155	125	250					59.10
920.HM30.05200	52,0	155	120	245					59.10
920.HM30.05300	53,0	150	120	240					60.00
920.HM30.05400	54,0	145	120	235					60.00
920.HM30.05500	55,0	145	115	230					60.00
920.HM30.05600	56,0	140	115	225					75.70
920.HM30.05700	57,0	140	110	225					75.70
920.HM30.05800	58,0	135	110	220					75.70
920.HM30.05900	59,0	135	110	215					75.70
920.HM30.06000	60,0	130	105	210					75.70
920.HM30.06100	61,0	130	105	210					84.50
920.HM30.06200	62,0	130	100	205					84.50
920.HM30.06300	63,0	125	100	200					84.50
920.HM30.06400	64,0	125	100	200					84.50
920.HM30.06500	65,0	120	95	195					84.50
920.HM30.06600	66,0	120	95	195					99.50
920.HM30.06700	67,0	120	95	190					99.50



Frohsinnstr. 13
 8374 Dussnang

Natel 079 828 86 22
 Fax 071 977 22 52

www.hpm-handel.ch
 info@hpm-handel.ch

Werksnorm	Webó
	30 mm

30	HM-Z	
		

HM-bestückte Lochschneider mit variabler Aufnahme
 Scies-cloches carbure monobloc
 Seghe a tazza con utensili in metallo duro
 Carbide tipped hole saws



Material	ALU 99.5%	ALU <10% Si	ALU Guss	Steel <500 N	Steel <750 N	Steel <900 N	Steel <1100 N	Steel 40 HRC	Werksnorm
	40	37	●	35	30	25	25	20	
Material	Steel 50 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N	Inox >900 N	Ti >800 N	GG(G)	Hardox Inconel	
				20	20	●	20	●	920.HM30
Ø Code	Ø mm			empfohlene U/min					Preis
				Steel	Inox	ALU			
920.HM30.01400	14,0			570	455	910			50.70
920.HM30.01500	15,0			530	425	850			50.70
920.HM30.01600	16,0			500	400	800			50.70
920.HM30.01700	17,0			470	375	750			50.70
920.HM30.01800	18,0			450	355	710			50.70
920.HM30.01900	19,0			420	335	670			50.70
920.HM30.02000	20,0			400	320	635			50.70
920.HM30.02100	21,0			380	305	610			50.70
920.HM30.02200	22,0			360	290	580			50.70
920.HM30.02300	23,0			350	280	555			50.70
920.HM30.02400	24,0			330	265	530			50.70
920.HM30.02500	25,0			320	255	510			50.70
920.HM30.02600	26,0			310	245	490			50.70
920.HM30.02700	27,0			300	235	470			50.70
920.HM30.02800	28,0			285	225	455			50.70
920.HM30.02900	29,0			275	220	440			50.70
920.HM30.03000	30,0			265	210	425			50.70
920.HM30.03100	31,0			255	205	410			50.70
920.HM30.03200	32,0			250	200	400			50.70
920.HM30.03300	33,0			240	195	385			50.70
920.HM30.03400	34,0			235	185	375			50.70
920.HM30.03500	35,0			225	180	365			50.70
920.HM30.03600	36,0			220	175	355			50.70
920.HM30.03700	37,0			215	170	345			50.70
920.HM30.03800	38,0			210	170	335			50.70
920.HM30.03900	39,0			205	165	325			50.70
920.HM30.04000	40,0			200	160	320			50.70